

## Piping Material Selection Guide

Polyvinyl chloride (PVC) has been around since the late part of the 19th century, although it was not produced commercially until the 1920s; it is the second largest consumed plastic material after polyethylene. PVC products can be rigid or flexible, opaque or transparent, coloured, and insulating or conducting. There is not just one PVC but a whole family of products tailor-made to suit the needs of each application. PVC is extremely cost effective in comparison to other plastics with a high degree of versatility in end-use and processing possibilities, as the reader will note from this book. It is durable, easily maintained, and can be produced in a large range of colours. As a result PVC finds use in an extensive range of applications in virtually all areas of human activity, including medical equipment, construction applications such as flexible roof membranes, pipes and window profiles, toys, automotive parts and electrical cabling. The PVC industry has also started to tackle some of its end-of-life issues. This practical guide provides comprehensive background on the resins and additives, their properties and processing characteristics, as well as discussion of product design and development issues. There have been, and still are, issues and perceptions over environmental and health acceptance covering vinyl chloride monomer, dioxins, phthalate plasticisers, and lead (and cadmium) based heat stabilisers and these are discussed in depth in this book. This book will be of interest to raw materials suppliers and processors or end-users of PVC, as well as anyone with a general interest in this versatile material: resins and additives properties and testing design issues processing, including post processing and assembly property enhancement sustainable development

This book is unique in its in-depth coverage of heat transfer and fluid mechanics including numerical and computer methods, applications, thermodynamics and fluid mechanics. It will serve as a comprehensive resource for professional engineers well into the new millennium. Some of the material will be drawn from the "Handbook of Mechanical Engineering," but with expanded information in such areas as compressible flow and pumps, conduction, and desalination. Public water systems deliver high-quality water to the public. They also present a vast array of problems, from pollution monitoring and control to the fundamentals of hydraulics and pipe fitting.

Plant Flow Measurement and Control Handbook is a comprehensive reference source for practicing engineers in the field of instrumentation and controls. It covers many practical topics, such as installation, maintenance and potential issues, giving an overview of available techniques, along with recommendations for application. In addition, it covers available flow sensors, such as automation and control. The author brings his 35 years of experience in working in instrumentation and control within the industry to this title with a focus on fluid flow measurement, its importance in plant design and the appropriate control of processes. The book provides a good balance between practical issues and

theory and is fully supported with industry case studies and a high level of illustrations to assist learning. It is unique in its coverage of multiphase flow, solid flow, process connection to the plant, flow computation and control. Readers will not only further understand design, but they will also further comprehend integration tactics that can be applied to the plant through a step-by-step design process that goes from installation to operation. Provides specification sheets, engineering drawings, calibration procedures and installation practices for each type of measurement Presents the correct flow meter that is suitable for a particular application Includes a selection table and step-by-step guide to help users make the best decision Cover examples and applications from engineering practice that will aid in understanding and application

This book is a good discussion of various air pollution control equipment. It covers a wide range of equipment and gives a good overview of the principles and applications. Very valuable is the practical experiences that are not commonly available in a typical textbook. The language is easy to understand, especially for those who do not have formal training in air pollution control. It provides hybrid systems such as those applied to biomass gasification, odor control using biological technology, plasma arc waste reduction, and more. A pressure vessel is a container that holds a liquid, vapor, or gas at a different pressure other than atmospheric pressure at the same elevation. More specifically in this instance, a pressure vessel is used to 'distill'/'crack' crude material taken from the ground (petroleum, etc.) and output a finer quality product that will eventually become gas, plastics, etc. This book is an accumulation of design procedures, methods, techniques, formulations, and data for use in the design of pressure vessels, their respective parts and equipment. The book has broad applications to chemical, civil and petroleum engineers, who construct, install or operate process facilities, and would also be an invaluable tool for those who inspect the manufacturing of pressure vessels or review designs. \* ASME standards and guidelines (such as the method for determining the Minimum Design Metal Temperature) are impenetrable and expensive: avoid both problems with this expert guide. \* Visual aids walk the designer through the multifaceted stages of analysis and design. \* Includes the latest procedures to use as tools in solving design issues.

This encyclopedic volume covers almost every phase of piping design - presenting procedures in a straightforward way.;Written by 82 world experts in the field, the Piping Design Handbook: details the basic principles of piping design; explores pipeline shortcut methods in an in-depth manner; and presents expanded rules of thumb for the piping design

This book provides a practical study of modern heat pipe engineering, discussing how it can be optimized for use on a wider scale. An introduction to operational and design principles, this book offers a review of heat and mass transfer theory relevant to performance, leading into and exploration of the use of heat pipes, particularly in high-heat flux applications and in situations in which there is any combination of non-uniform

heat loading, limited airflow over the heat generating components, and space or weight constraints. Key implementation challenges are tackled, including load-balancing, materials characteristics, operating temperature ranges, thermal resistance, and operating orientation. With its presentation of mathematical models to calculate heat transfer limitations and temperature gradient of both high- and low-temperature heat pipes, the book compares calculated results with the available experimental data. It also includes a series of computer programs developed by the author to support presented data, aid design, and predict performance.

*Piping and Pipeline Calculations Manual, Second Edition* provides engineers and designers with a quick reference guide to calculations, codes, and standards applicable to piping systems. The book considers in one handy reference the multitude of pipes, flanges, supports, gaskets, bolts, valves, strainers, flexibles, and expansion joints that make up these often complex systems. It uses hundreds of calculations and examples based on the author's 40 years of experiences as both an engineer and instructor. Each example demonstrates how the code and standard has been correctly and incorrectly applied. Aside from advising on the intent of codes and standards, the book provides advice on compliance. Readers will come away with a clear understanding of how piping systems fail and what the code requires the designer, manufacturer, fabricator, supplier, erector, examiner, inspector, and owner to do to prevent such failures. The book enhances participants' understanding and application of the spirit of the code or standard and form a plan for compliance. The book covers American Water Works Association standards where they are applicable. Updates to major codes and standards such as ASME B31.1 and B31.12 New methods for calculating stress intensification factor (SIF) and seismic activities Risk-based analysis based on API 579, and B31-G Covers the Pipeline Safety Act and the creation of PhMSA

*Root Cause Failure Analysis* Provides the knowledge and failure analysis skills necessary for preventing and investigating process equipment failures Process equipment and piping systems are essential for plant availability and performance. Regularly exposed to hazardous service conditions and damage mechanisms, these critical plant assets can result in major failures if not effectively monitored and assessed—potentially causing serious injuries and significant business losses. When used proactively, Root Cause Failure Analysis (RCFA) helps reliability engineers inspect the process equipment and piping system before any abnormal conditions occur. RCFA is equally important after a failure happens: it determines the impact of a failure, helps control the resultant damage, and identifies the steps for preventing future problems. *Root Cause Failure Analysis: A Guide to Improve Plant Reliability* offers readers clear understanding of degradation mechanisms of process equipment and the concepts needed to perform industrial RCFA investigations. This comprehensive resource describes the methodology of RCFA and provides multiple techniques and industry practices for identifying, predicting, and evaluating equipment failures. Divided into two parts, the text first introduces Root Cause Analysis, explains the failure analysis process, and discusses the management of both human and latent error. The second part focuses on failure analysis of various components such as bolted joints, mechanical seals, steam traps, gearboxes, bearings, couplings, pumps, and compressors. This authoritative volume: Illustrates how failures are associated with part integrity, a complete system, or the execution of an engineering process Describes how

proper design, operation, and maintenance of the equipment help to enhance their reliability. Covers analysis techniques and industry practices including 5-Why RCFA, fault tree analysis, Pareto charts, and Ishikawa diagrams. Features a detailed case study of process plant machinery and a chapter on proactive measures for avoiding failures. Bridging the gap between engineering education and practical application, *Root Cause Failure Analysis: A Guide to Improve Plant Reliability* is an important reference and guide for industrial professionals, including process plant engineers, planning managers, operation and maintenance engineers, process designers, chemical engineers, and instrument engineers. It is also a valuable text for researchers, instructors, and students in relevant areas of engineering and science.

Over recent years, a number of significant developments in the application of valves have taken place: the increasing use of actuator devices, the introduction of more valve designs capable of reliable operation in difficult fluid handling situations; low noise technology and most importantly, the increasing attention being paid to product safety and reliability. Digital technology is making an impact on this market with manufacturers developing intelligent (smart) control valves incorporating control functions and interfaces. New metallic materials and coatings available make it possible to improve application ranges and reliability. New and improved polymers, plastic composite materials and ceramics are all playing their part. Fibre-reinforced plastic pipe systems, glass-reinforced epoxy pipe systems and the traditional low-cost polyester pipe systems have all undergone sophisticated design and manufacturing technology changes. The potential for growth and expansion of the industry is huge. The 3rd Edition of the *Valves, Piping and Pipelines Handbook* salutes these developments and provides the engineer with a timely first source of reference for the selection and application of Valves and Pipes.

The Reference of Choice for Today's Engineer. Revised, expanded, updated -- and ready to use! Every engineer should have a copy of the bestselling *Wiley Engineer's Desk Reference* -- the ideal all-in-one resource for practical engineering applications and daily problem solving. Now fully updated to address the latest developments in theory and practice, this brand-new *Second Edition* balances authoritative coverage of classical engineering topics with new material on state-of-the-art subjects such as composites, lasers, automatic data collection, and more. No other book on the market covers the broad spectrum of engineering in as concise a fashion. So whether you're looking for a specific piece of data or general background knowledge, this conveniently sized ready reference puts the information you need right at your fingertips. Contents include: \* Mathematics \* Mechanics and materials \* Hydraulics \* Structures \* Thermodynamics \* Electricity and electronics \* Process control \* Statistics and economics \* Energy sources \* Engineering practice \* The design process \* Tables and reference data.

Describes the systematic procedure for using process and mechanical design information to select construction materials suitable for a range of chemical and hydrocarbon processing plants. The volume features tables for locating the American Society for Testing and Materials (ASTM) product form specifications for construction materials that have code-allowable design stresses. It analyzes threshold values for degradation phenomena involving thermal damage.

The advancement of methods and technologies in the oil and gas industries calls for

new insight into the corrosion problems these industries face daily. With the application of more precise instruments and laboratory techniques as well as the development of new scientific paradigms, corrosion professionals are also witnessing a new era in the way d

Taking a big-picture approach, *Piping and Pipeline Engineering: Design, Construction, Maintenance, Integrity, and Repair* elucidates the fundamental steps to any successful piping and pipeline engineering project, whether it is routine maintenance or a new multi-million dollar project. The author explores the qualitative details, calculations, and techniques that are essential in supporting competent decisions. He pairs coverage of real world practice with the underlying technical principles in materials, design, construction, inspection, testing, and maintenance. Discover the seven essential principles that will help establish a balance between production, cost, safety, and integrity of piping systems and pipelines The book includes coverage of codes and standards, design analysis, welding and inspection, corrosion mechanisms, fitness-for-service and failure analysis, and an overview of valve selection and application. It features the technical basis of piping and pipeline code design rules for normal operating conditions and occasional loads and addresses the fundamental principles of materials, design, fabrication, testing and corrosion, and their effect on system integrity.

The 2016 International Conference on Energy, Environment and Materials Science (EEMS 2016) took place on July 29-31, 2016 in Singapore. EEMS 2016 has been a meeting place for innovative academics and industrial experts in the field of energy and environment research. The primary goal of the conference is to promote research and developmental activities in energy and environment research and further to promote scientific information exchange between researchers, developers, engineers, students, and practitioners working all around the world. The conference will be organized every year making it an ideal platform for people to share views and experiences in energy, environment and materials science and related areas.

Explains how to work with and maintain plastic piping systems

Water utilities often do not know the specific cause of external corrosion observed on their water mains, and consequently, the chosen preventative measure may not work effectively. Historically, these choices are based on data from other industries (e.g., gas and oil) and may not be suitable for the water industry. Corrosion of metallic pipes can be caused by a variety of mechanisms, each of which requires a different solution. Determining which corrosion mechanism is at work is not a simple matter, because the resulting pipe damage looks similar for all of them. The failure to properly identify corrosion sources may produce prevention systems that are ineffective or do not last. For example, it is not effective to install an anode bag on a main that has a bacteriological corrosion problem. Similarly, an anode bag installed to reduce corrosion caused by a stray impressed current would be quickly used up and would provide only short-term protection. Much recent research on corrosion has focused on internal corrosion, primarily related to water-quality issues, such as lead and copper control and red water. This project will examine external corrosion, which affects the structural integrity of the pipe and makes it vulnerable to leaks and breakage. After identifying the causes of external corrosion, the study will find economical solutions for each type of corrosion and verify them through field trials.

The selection of air pollution control apparatus can be a daunting task even for experienced pollution control professionals. The *Air Pollution Control Equipment Selection Guide* eases the burden by providing extensive information on the best equipment available for any air pollution control problem. Instead of endorsing one technology over another, the author provides general information so that you can decide on the proper technology to use for any given application. The book offers ample introductory information including a helpful "Air Pollution 101" chapter that reviews the basics of air pollution control. The text is divided into sections that are organized by the primary technology employed, i.e., Quenching, Cooling, Particulate

Removal, Gas Absorption, etc. This structure enables you to jump from section to section and quickly compare technologies. Each section defines the type of gas cleaning device, the basic physical forces used in it, its common sizes, and its most common uses. Many air pollution control problems are not solved with one type of device, but through using a variety of designs synergistically. To make this task easier, the author includes sections on each of these devices and notes where they are commonly used in concert with other equipment. Wherever possible, the text includes current photographs or drawings of typical equipment within that device type. Written in an easy to read style, Air Pollution Control Equipment Selection Guide serves as a technologically accurate reference that will facilitate the selection of air pollution control equipment for any operation.

Fluids -- Heat transfer -- Thermodynamics -- Mechanical seals -- Pumps and compressors -- Drivers -- Gears -- Bearings -- Piping and pressure vessels -- Tribology -- Vibration -- Materials -- Stress and strain -- Fatigue -- Instrumentation -- Engineering economics.

During the past 20 years, the field of mechanical engineering has undergone enormous changes. These changes have been driven by many factors, including: the development of computer technology worldwide competition in industry improvements in the flow of information satellite communication real time monitoring increased energy efficiency robotics automatic control increased sensitivity to environmental impacts of human activities advances in design and manufacturing methods These developments have put more stress on mechanical engineering education, making it increasingly difficult to cover all the topics that a professional engineer will need in his or her career. As a result of these developments, there has been a growing need for a handbook that can serve the professional community by providing relevant background and current information in the field of mechanical engineering. The CRC Handbook of Mechanical Engineering serves the needs of the professional engineer as a resource of information into the next century.

Industrial Waste Treatment Process Engineering is a step-by-step implementation manual in three volumes, detailing the selection and design of industrial liquid and solid waste treatment systems. It consolidates all the process engineering principles required to evaluate a wide range of industrial facilities, starting with pollution prevention and source control and ending with end-of-pipe treatment technologies. Industrial Waste Treatment Process Engineering guides experienced engineers through the various steps of industrial liquid and solid waste treatment. The structure of the text allows a wider application to various levels of experience. By beginning each chapter with a simplified explanation of applicable theory, expanding to practical design discussions, and finishing with system Flowsheets and Case Study detail calculations, readers can "enter or leave" a section according to their specific needs. As a result, this set serves as a primer for students engaged in environmental engineering studies AND a comprehensive single-source reference for experienced engineers. Industrial Waste Treatment Process Engineering includes design principles applicable to municipal systems with significant industrial influents. The information presented in these volumes is basic to conventional treatment procedures, while allowing evaluation and implementation of specialized and emerging treatment technologies. What makes Industrial Waste Treatment Process Engineering unique is the level of process engineering detail. The facility evaluation section includes a step-by-step review of each major and support manufacturing operation, identifying probable contaminant discharges, practical prevention measures, and point source control procedures. This theoretical plant review is followed by procedures to conduct a site specific pollution control program. The unit operation chapters contain all the details needed to complete a treatment process design.

Materials Selection for Hydrocarbon and Chemical PlantsRoutledge

The Engineer's Guide to Plant Layout and Piping Design for the Oil and Gas Industries gives pipeline engineers and plant managers a critical real-world reference to design, manage, and

implement safe and effective plants and piping systems for today's operations. This book fills a training void with complete and practical understanding of the requirements and procedures for producing a safe, economical, operable and maintainable process facility. Easy to understand for the novice, this guide includes critical standards, newer designs, practical checklists and rules of thumb. Due to a lack of structured training in academic and technical institutions, engineers and pipe designers today may understand various computer software programs but lack the fundamental understanding and implementation of how to lay out process plants and run piping correctly in the oil and gas industry. Starting with basic terms, codes and basis for selection, the book focuses on each piece of equipment, such as pumps, towers, underground piping, pipe sizes and supports, then goes on to cover piping stress analysis and the daily needed calculations to use on the job. Delivers a practical guide to pipe supports, structures and hangers available in one go-to source Includes information on stress analysis basics, quick checks, pipe sizing and pressure drop Ensures compliance with the latest piping and plant layout codes and complies with worldwide risk management legislation and HSE Focuses on each piece of equipment, such as pumps, towers, underground piping, pipe sizes and supports Covers piping stress analysis and the daily needed calculations to use on the job

This book provides the reader with: • a comprehensive description of engineering activities carried out on oil & gas projects, • a description of the work of each engineering discipline, including illustrations of all common documents, • an overall view of the plant design sequence and schedule, • practical tools to manage and control engineering activities. This book is designed to serve as a map to anyone involved with engineering activities. It enables the reader to get immediately oriented in any engineering development, to know which are the critical areas to monitor and the proven methods to apply. It will fulfill the needs of anyone wishing to improve engineering and project execution. Table des matières : 1. Project Engineering. 2. The Design Basis. 3. Process. 4. Equipment/Mechanical. 5. Plant Layout. 6. Safety & Environment. 7. Civil Engineering. 8. Materials & Corrosion. 9. Piping. 10. Plant Model. 11. Instrumentation and Control. 12. Electrical. 13. Off-Shore. 14. The Overall Work Process. 15. BASIC, FEED and Detail Design. 16. Matching the Project Schedule. 17. Engineering Management. 18. Methods & Tools. 19. Field Engineering. 20. Revamping. Surface Production Operations: Facility Piping and Pipeline Systems, Volume III is a hands-on manual for applying mechanical and physical principles to all phases of facility piping and pipeline system design, construction, and operation. For over twenty years this now classic series has taken the guesswork out of the design, selection, specification, installation, operation, testing, and trouble-shooting of surface production equipment. The third volume presents readers with a "hands-on" manual for applying mechanical and physical principles to all phases of facility piping and pipeline system design, construction, and operation. Packed with charts, tables, and diagrams, this authoritative book provides practicing engineer and senior field personnel with a quick but rigorous exposition of piping and pipeline theory, fundamentals, and application. Included is expert advice for determining phase states and their impact on the operating conditions of facility piping and pipeline systems; determining pressure drop and wall thickness; and optimizing line size for gas, liquid, and two-phase lines. Also included are a guide to applying international design codes and standards, and guidance on how to select the appropriate ANSI/API pressure-temperature ratings for pipe flanges, valves, and fittings. Covers new and existing piping systems including concepts for expansion, supports, manifolds, pigging, and insulation requirements Presents design principles for a pipeline pigging system Teaches how to detect, monitor, and control pipeline corrosion Reviews onshore and offshore safety and environmental practices Discusses how to evaluate mechanical integrity

An innovative resource for materials properties, their evaluation, and industrial applications

The Handbook of Materials Selection provides information and insight that can be employed in any discipline or industry to exploit the full range of materials in use today—metals, plastics, ceramics, and composites. This comprehensive organization of the materials selection process includes analytical approaches to materials selection and extensive information about materials available in the marketplace, sources of properties data, procurement and data management, properties testing procedures and equipment, analysis of failure modes, manufacturing processes and assembly techniques, and applications. Throughout the handbook, an international roster of contributors with a broad range of experience conveys practical knowledge about materials and illustrates in detail how they are used in a wide variety of industries. With more than 100 photographs of equipment and applications, as well as hundreds of graphs, charts, and tables, the Handbook of Materials Selection is a valuable reference for practicing engineers and designers, procurement and data managers, as well as teachers and students.

This reference describes advanced computer modeling and simulation procedures to predict material properties and component design including mechanical properties, microstructural evolution, and materials behavior and performance. The book illustrates the most effective modeling and simulation technologies relating to surface-engineered compounds, fastener design, quenching and tempering during heat treatment, and residual stresses and distortion during forging, casting, and heat treatment. With contributions from internationally recognized experts in the field, it enables researchers to enhance engineering processes and reduce production costs in materials and component development.

The only book of its kind on the market, this book is the companion to our Valve Selection Handbook, by the same author. Together, these two books form the most comprehensive work on piping and valves ever written for the process industries. This book covers the entire piping process, including the selection of piping materials according to the job, the application of the materials and fitting, trouble-shooting techniques for corrosion control, inspections for OSHA regulations, and even the warehousing, distributing, and ordering of materials. There are books on materials, fitting, OSHA regulations, and so on, but this is the only "one stop shopping" source for the piping engineer on piping materials. - Provides a "one stop shopping" source for the piping engineer on piping materials - Covers the entire piping process. - Designed as an easy-to-access guide

A Practical Guide to Piping and Valves for the Oil and Gas Industry covers how to select, test and maintain the right oil and gas valve. Each chapter focuses on a specific type of valve with a built-in structured table on valve selection. Covering both onshore and offshore projects, the book also gives an introduction to the most common types of corrosion in the oil and gas industry, including CO<sub>2</sub>, H<sub>2</sub>S, pitting, crevice, and more. A model to evaluate CO<sub>2</sub> corrosion rate on carbon steel piping is introduced, along with discussions on bulk piping components, including fittings, gaskets, piping and flanges. Rounding out with chapters devoted to valve preservation to protect against harmful environments and factory acceptance testing, this book gives engineers and managers a much-needed tool to better understand today's valve technology. Presents oil and gas examples and challenges relating to valves, including many illustrations from valves in different stages of projects Helps readers understand valve materials, testing, actuation, packing and preservation, also including a new model to evaluate CO<sub>2</sub> corrosion rates on carbon steel piping Presents structured valve selection tables in each chapter to help readers pick the right valve for the right project

The petroleum and chemical industries contain a wide variety of corrosive

environments, many of which are unique to these industries. Oil and gas production operations consume a tremendous amount of iron and steel pipe, tubing, pumps, valves, and sucker rods. Metallic corrosion is costly. However, the cost of corrosion is not just financial. Beyond the huge direct outlay of funds to repair or replace corroded structures are the indirect costs – natural resources, potential hazards, and lost opportunity. Wasting natural resources is a direct contradiction to the growing need for sustainable development. By selecting the correct material and applying proper corrosion protection methods, these costs can be reduced, or even eliminated. This book provides a minimum design requirement for consideration when designing systems in order to prevent or control corrosion damage safely and economically, and addresses:

- Corrosion problems in petroleum and chemical industries
- Requirements for corrosion control
- Chemical control of corrosive environments
- Corrosion inhibitors in refineries and petrochemical plants
- Materials selection and service life of materials
- Surface preparation, protection and maintainability
- Corrosion monitoring - plant inspection techniques and laboratory corrosion testing techniques

Intended for engineers and industry personnel working in the petroleum and chemical industries, this book is also a valuable resource for research and development teams, safety engineers, corrosion specialists and researchers in chemical engineering, engineering and materials science.

The Planning Guide to Piping Design, Second Edition, covers the entire process of managing and executing project piping designs, from conceptual to mechanical completion, also explaining what roles and responsibilities are required of the piping lead during the process. The book explains proven piping design methods in step-by-step processes that cover the increasing use of new technologies and software. Extended coverage is provided for the piping lead to manage piping design activities, which include supervising, planning, scheduling, evaluating manpower, monitoring progress and communicating the piping design. With newly revised chapters and the addition of a chapter on CAD software, the book provides the mentorship for piping leads, engineers and designers to grasp the requirements of piping supervision in the modern age. Provides essential standards, specifications and checklists and their importance in the initial set-up phase of piping project's execution Explains and provides real-world examples of key procedures that the piping lead can use to monitor progress Describes project deliverables for both small and complex size projects Offers newly revised chapters including a new chapter on CAD software

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